






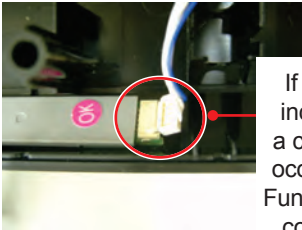
3. Disassembly and Reassemble

This section describes the disassembly and reassembly sequences for this monitor.

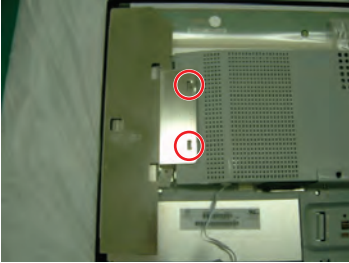
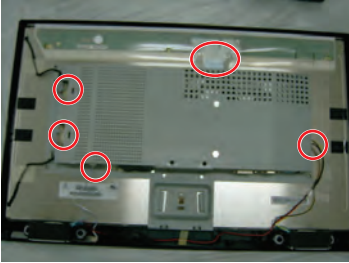

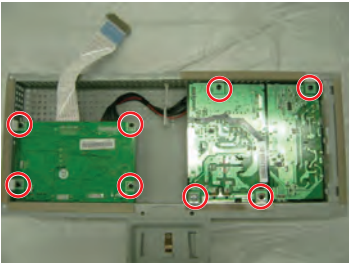

⚠ WARNING: As this monitor has parts that are sensitive to static electricity, be careful when handling them.

3-1. Disassembly (2494HS / 2494HSI)

- ⚠ Cautions:**
1. Turn the monitor off before beginning the disassembly process.
 2. Disassemble the monitor carefully as directed in the following procedures.
 3. When disassembling the monitor, do not use any metal tools except for the provided jig.

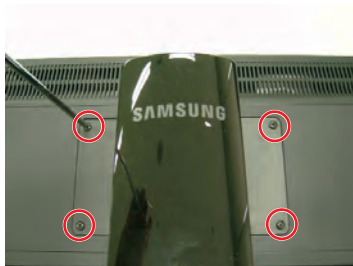



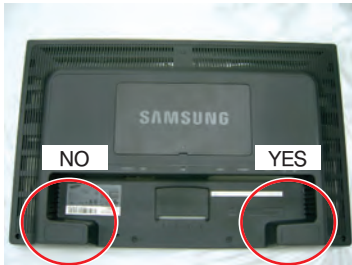
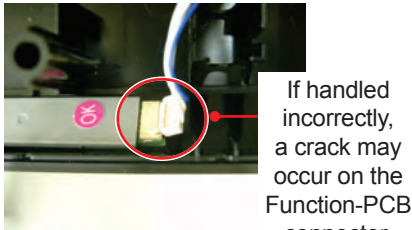
Part	Description	Picture Description	Screws
Stand	1. Place a soft cloth on the table and place the monitor on it so the front part is facing downwards. Hold and pull the stand downwards to remove it from the monitor set.		
	2. Remove the four (4) screws on the bottom, as shown in the figure on the right.		
Rear cover	<p>3. Hold the projected part of the rear cover with one hand, hold the front cover with the other hand, and then lift and remove the rear cover upwards.</p> <p>⚠ Caution : If you remove the rear cover by holding and lifting the red circle part marked with 'NO' upwards (to the left of the figure on the right), a crack may occur on the Function-PCB connector. Make sure to hold and lift the red circle part marked with 'YES' upwards (to the right of the figure on the right), to remove the rear cover.</p>	   <p>If handled incorrectly, a crack may occur on the Function-PCB connector.</p>	

3. Disassembly and Reassemble

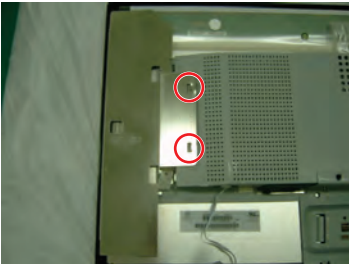
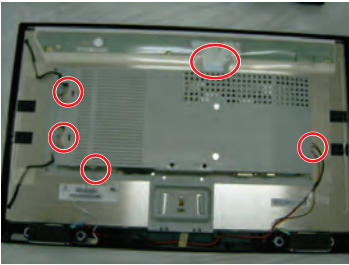
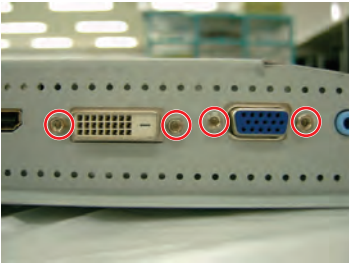
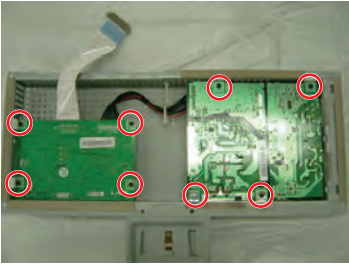

Part	Description	Picture Description	Screws
SHIELD-LAMP	<p>4. Remove the shield lamp using a flat screwdriver or the provided jig.</p> <p>⚠ Caution : Be careful because the shield lamp is sharp.</p>		
Removing the cables	<p>5. Remove the lamp wire, function wire, speaker connector, and LVDS cable connected to the chassis.</p>		
ASSY CHASSIS	<p>6. Remove the four (4) hex screws on the bottom of the shield, as shown in the figure on the right.</p>		
MAIN BOARD, IP-Board	<p>7. Remove the eight (8) screws designated in the figure on the right, lift the boards upwards and remove the cable shown in the figure on the right.</p>		
	<p>8. Remove the main board and IP-board from the shield cover.</p>		

3-2. Disassembly (2494HS)

- ⚠ Cautions:
1. Turn the monitor off before beginning the disassembly process.
 2. Disassemble the monitor carefully as directed in the following procedures.
 3. When disassembling the monitor, do not use any metal tools except for the provided jig.

Part	Description	Picture Description	Screws
Stand	<p>1. Place a soft cloth on the table and place the monitor on it so the front part is facing downwards. Remove the four (4) screws designated in the figure on the right and remove the stand.</p> <p>⚠ Caution : When removing the screws, make sure to hold the stand body with one hand so that the stand does not fall over.</p>		
	<p>2. Remove the four (4) screws on the bottom, as shown in the figure on the right.</p>		
Rear Cover	<p>3. Hold the projected part of the rear cover with one hand, hold the front cover with the other hand, and then lift and remove the rear cover upwards.</p> <p>⚠ Caution : If you remove the rear cover by holding and lifting the red circle part marked with 'NO' upwards (to the left of the figure on the right), a crack may occur on the Function-PCB connector. Make sure to hold and lift the red circle part marked with 'YES' upwards (to the right of the right figure) to remove the rear cover.</p>	  	

3. Disassembly and Reassemble

Part	Description	Picture Description	Screws
SHIELD-LAMP	<p>4. Remove the shield lamp using a flat screwdriver or the provided jig.</p> <p>⚠ Caution : Be careful because the shield lamp is sharp.</p>		
Removing the cables	<p>5. Remove the lamp wire, function wire, speaker connector, and LVDS cable connected to the chassis.</p>		
ASSY CHASSIS	<p>6. Remove the four (4) hex screws on the bottom of the shield, as shown in the right figure.</p>		
MAIN BOARD, IP-Board	<p>7. Remove the eight (8) screws designated in the right figure, lift the boards upward and remove the cable shown in the figure on the right.</p>		
	<p>8. Remove the main board and IP-board from the shield cover.</p>		

※ Reassembly procedures are in the reverse order of disassembly procedures.